

GPW-6155-A	B 3.125 3.126	STD
GPW-6155-F	3.135 3.136	.010 0.5.
GPW-6155-G	3.145 3.146	.020 0.5.
GPW-6155-H	3.155 3.156	.030 0.5.

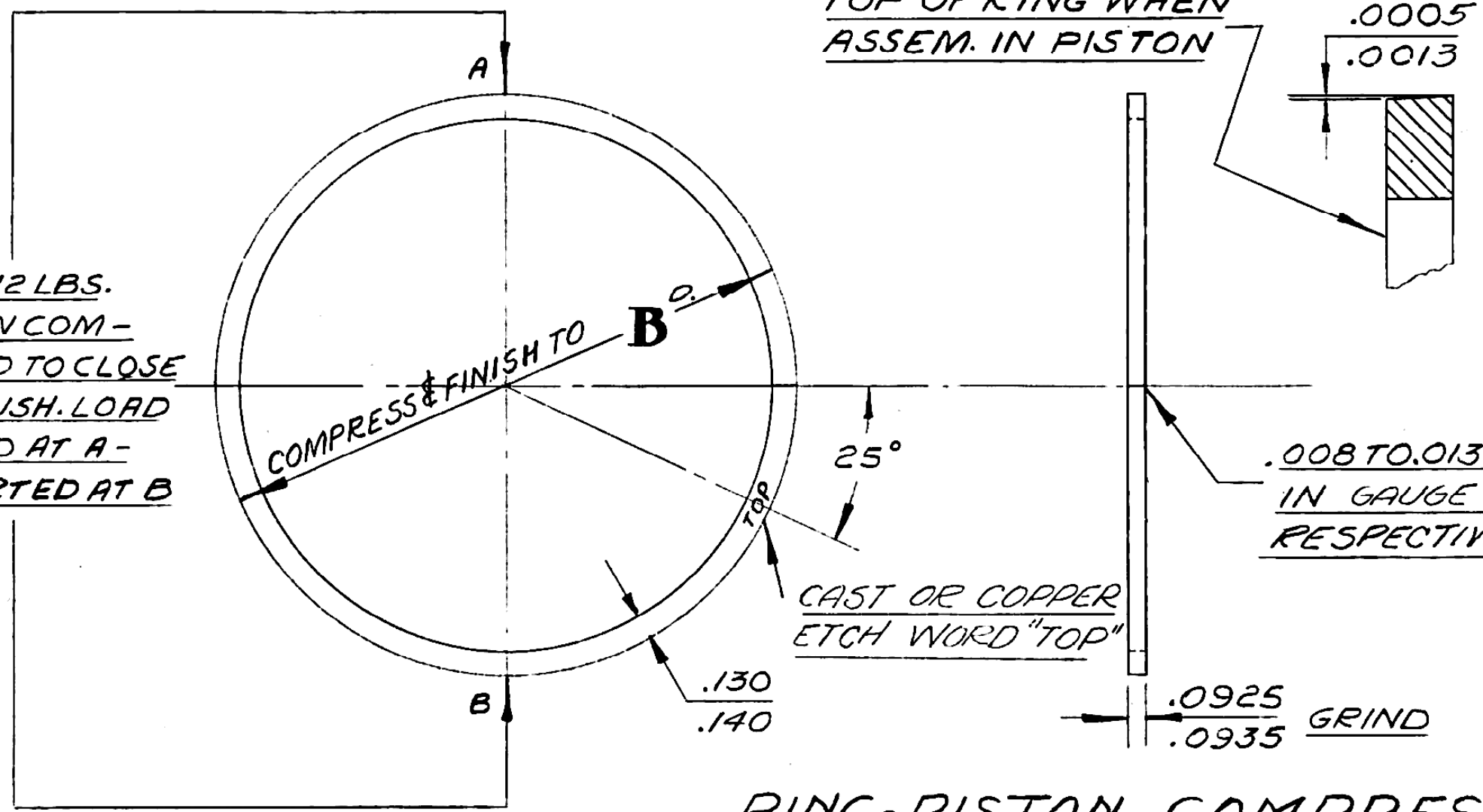
ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES IS $\pm .010$ UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.

GPW-6155-J	3.165 3.166	.040 0.5.
------------	----------------	--------------

DRWG. STARTED	11-12-41		
DRWG. COMPLETED	11-12-41		
ENG. INF.	SUPP.	REVISED	CK.
L10 #	17	11-26-41	
L10	402	5-26-42	T.H.D.
L10	418	6-9-42	T.H.D.
L10	103L	9-25-42	F.P.
L10	1506	2-16-44	P.F.
L10	1638	8-23-44	P.F.
L10	1697	1-17-45	P.F.

PLACE LETTER **GP** IN SCRIPT IN CONVENIENT PLACE

9 TO 12 LBS. WT. WHEN COMPRESSED TO CLOSE SLOT FLUSH. LOAD APPLIED AT A - SUPPORTED AT B



RING-PISTON-COMPRESSION-(LOWER)

RING TO BE TREATED AGAINST SCUFFING PHOS. COATING P-64

ANAL. - MN -.60 -.80 S -.07 MAX
P -.50 -.60 SI 2.50 - 2.90
G. CARBON 3.00 - 3.30 C. CARBON .50 - .70
ROCKWELL "B" 103 - 108 (100 KG 1/16 BALL)

(W)	637042	STD
	116000	.010 0.5
	116023	.020 0.5
	116024	.030 0.5

DESIGN	SCALE	DRAWN BY	CK.	O.K.	FORD MOTOR CO.
	FULL	HOOVEN			DEARBORN, MICH.

GPW-6155-A

MFG. DPT.	0
M	
B	
BD	
LIN	
DAG	
BEL	
FRA	
GER	
HOL	
SPN	
RUM	
ARG	
DEN	
CORK	
MEX	
BRA	
JAP	
AUST	
SWED	532