SPOTWELD SECURELY TO FRONT FLOOR PAN

LOCUS SIDE OF RADII

GPW1111332 PANEL-FUEL TANK WELL-FRONT CLASS 'A' NE LOW STEEL PER "18 U33 GA (0478) SURFACE & PHYSICAL PROPERTIES NECESSARY TO MAKE PART

SPOTWELD SECURELY TO BOTTOM SIDES

GPW1111333 PANEL-FUEL TANK WELL-REAR CLASS 'A' NE LOW STEEL PER "18 U33 GA (0478) SURFACE & PHYSICAL PROPERTIES NECESSARY TO MAKE PART

POINT A

POINT E

2 DIA PUNCH 2 HOLES

FILL WITH SOLDER

POINT D

PUNCH AS SHOWN 2 HOLES

POINT C

LOCUS SIDE OF RADII

VIEW IN CIRCLE X DOUBLE SIZE

SPOTWELD SECURELY TO BOTTOM SIDE

SPOTWELD SECURELY TO REAR FLOOR PAN

GPW1111332 PANEL-FUEL TANK WELL-FRONT

GPW1111332 REINF-FUEL TANK WELL-FRONT

GPW1111323 REINF-FUEL TANK WELL-FRONT

ORIGIN HOLE

GO33-5 - 1/2 IN. RIVET - 3 REQ'D.

M-5330 SEALER ALONG ENTIRE LENGTH OF CORNER FLANGE AS SHOWN

SPOTWELD SECURELY TO BODY SIDE PANEL

FORGE CHECKING ONLY

SECTION B-B

GPW1111331 LANG-R.S.V.-FUEL TANK WELL-REAR

GPW1111333 PANEL-FUEL TANK WELL-REAR

GPW1111323 REINF-FUEL TANK WELL-REAR

GO33-5 - 1/2 IN. RIVET - 3 REQ'D.

POINT A

SPOTWELD SECURELY

LOCUS SIDE OF RADII

SWEPT SOLDER SURFACE OF INCL. NO FILLER NECESS. OF SOLDER ALL AROUND EDGES

FILL WITH SOLDER

X

B B

NORMAL TOP OF FRAME

TOE OF CAR

OFFSET VARIES FROM 0 AT POINT C TO .12 AT POINT D TO 0 AT POINT E

Approved #831 L-10-11-5-43

# WELL ASSY-FRONT FLOOR PAN FUEL TANK (SUB ASSY)

GPW1111320

GPW1111320