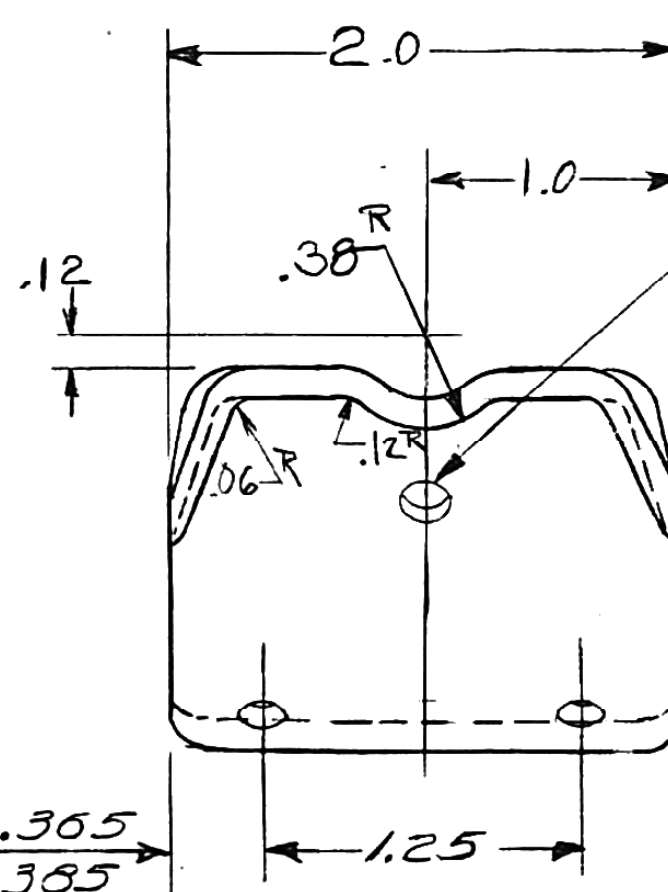
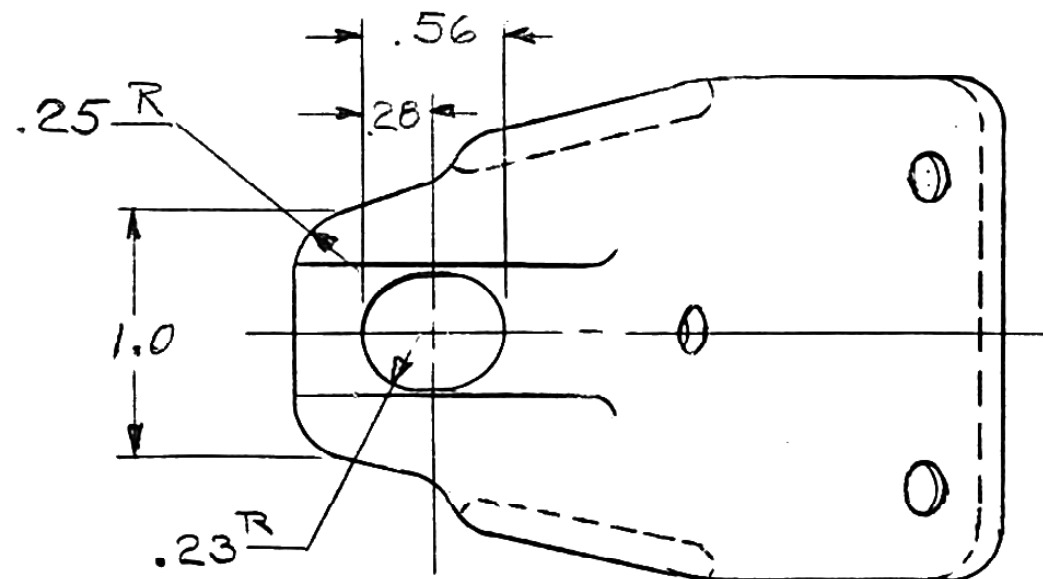


GP 2612

ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES
IS $\pm .010$ UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.

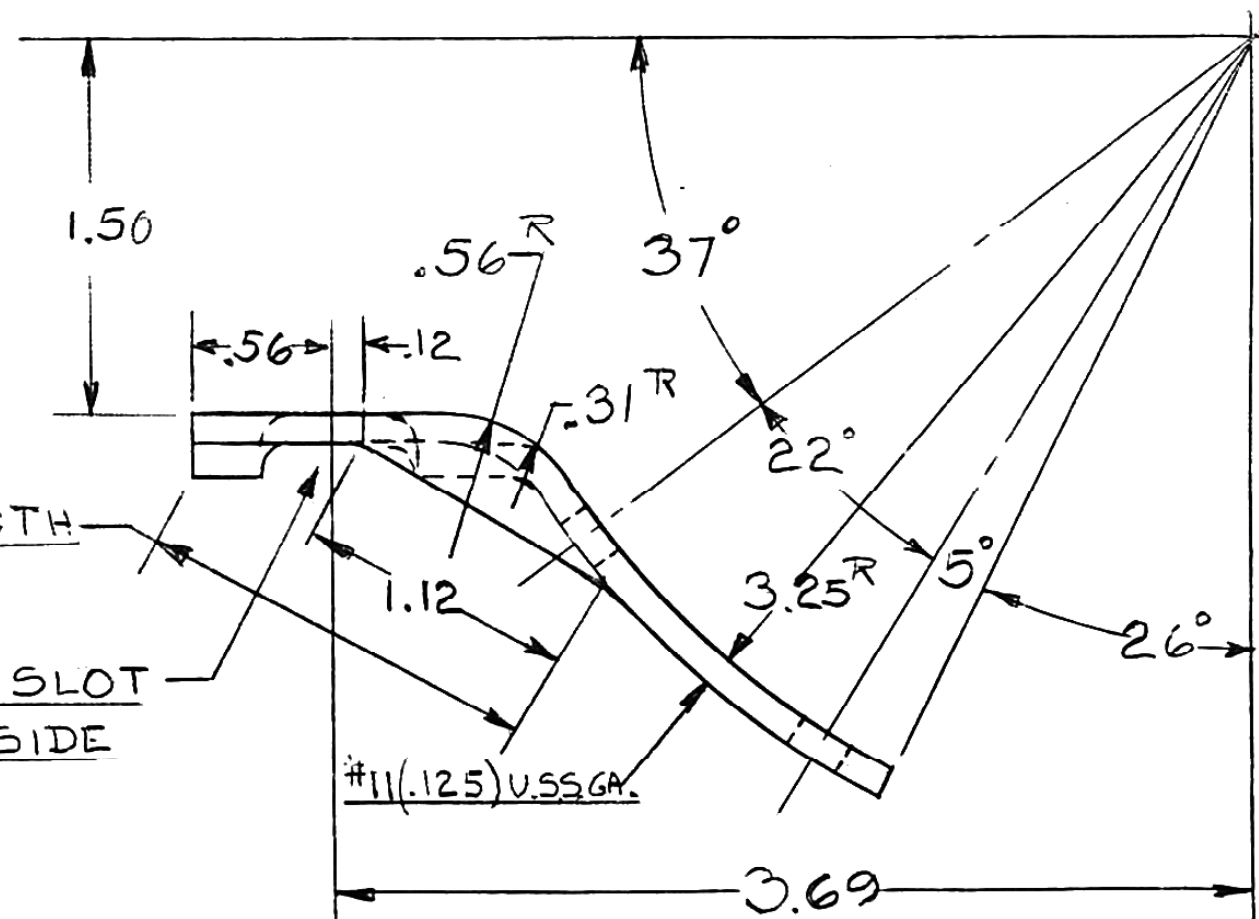
DRWG. STARTED		12-23-40	
DRWG. COMPLETED		12-23-40	
ENG. INF	SUPP.	REVISED	CK.
K-10	#21	12-31-40	AKC
K-10	#22	1-28-41	P.H.
L-10	1472	1-15-44	Amv

.20" PUNCH
3-HOLES



HARDEN
THIS LENGTH

PUNCH OVAL SLOT
FROM THIS SIDE



END-HAND BRAKE BAND-LOWER

H.R. L.C.O.H. #11(.125) U.S.S. GAGE

HEAT TREATMENT-

HEAT IN LIGHT GASE FURNACE
OR LIQUID SALT BATH TO 1560°F.
TO PRODUCE A CASE OF .005 MIN.
QUENCH IN OIL
FILE HARD AS INDICATED

MFG. DPT.	LIN
M	
B	
BD	
LIN	
DAG	
BEL	
FRA	
GER	
HOL	
SPN	
RUM	
ARG	
DEN	
CORK	
MEX	
BRA	
JAP	
AUST	
SWED	

DESIGN	SCALE	DRAWN BY	CK.	O.K.	FORD MOTOR CO.
WARNER GEAR A23-3	FULL	North			DEARBORN, MICH.

GP-2612

MATERIAL AND NAME
12-23-40