

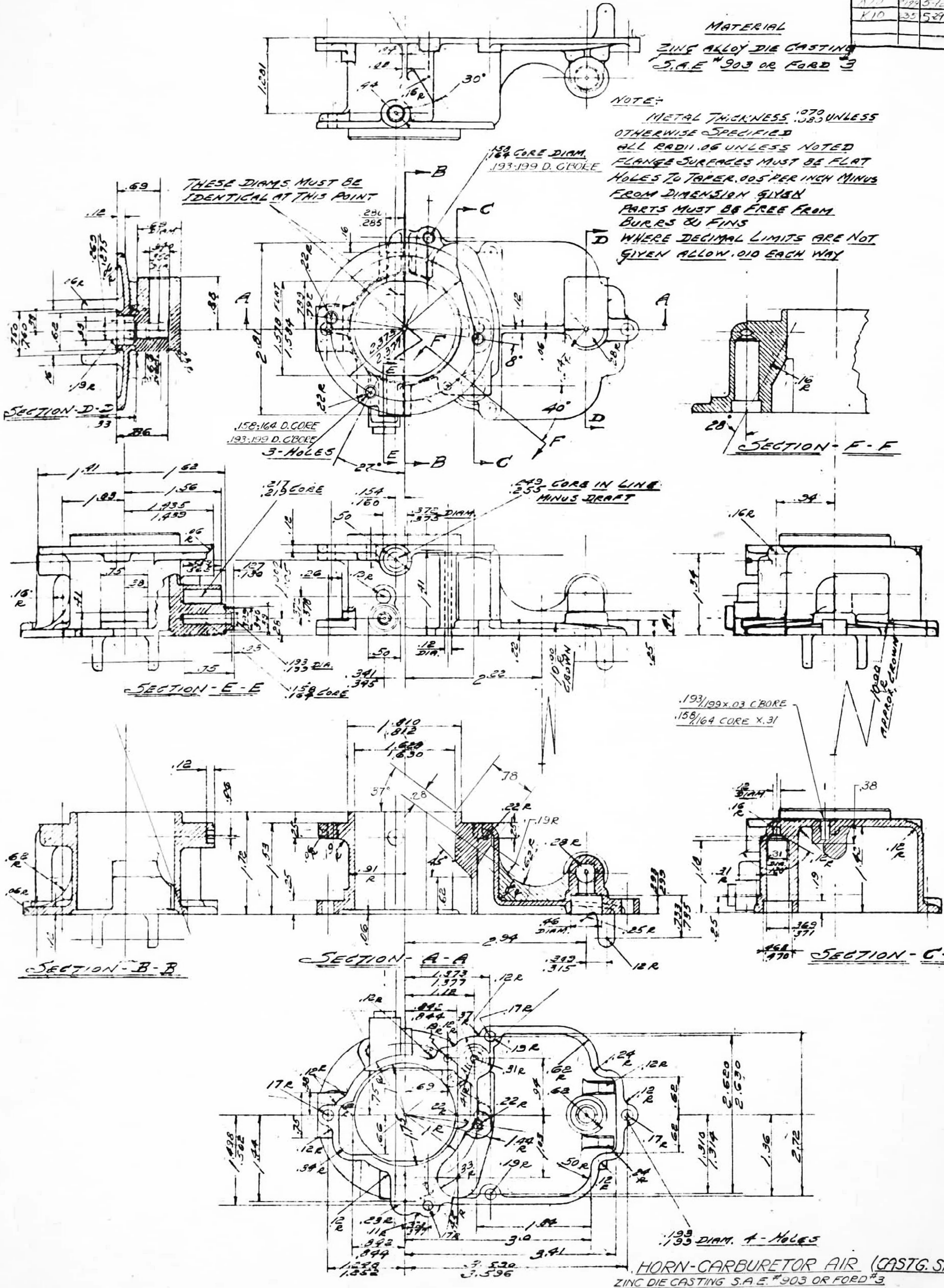
DRG. STAFF	DATE	REVISED	BY
DRWG. COMPLETED	5/20/41		TR
ENG. INF.	5/20/41		TR
K10	5/20/41		TR
K10	5/20/41		TR
K10	5/20/41		TR

**MATERIAL**

ZINC ALLOY DIE CASTING  
S.A.E. #903 OR FORD #3

**NOTE:**

METAL THICKNESS .070 UNLESS OTHERWISE SPECIFIED  
ALL RADII .06 UNLESS NOTED  
FLANGE SURFACES MUST BE FLAT  
HOLES TO TAPER .005 PER INCH MINUS FROM DIMENSION GIVEN  
PARTS MUST BE FREE FROM BURRS & FINIS  
D WHERE DECIMAL LIMITS ARE NOT GIVEN ALLOW .010 EACH WAY



ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES  
IS .010 UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.

MFG DPT	
B	
RD	
LIN	
D'S	
BEL	
FRA	
GER	
HOL	
SM	
ARG	
DEN	
COBK	
MEK	
GRA	
JAP	
AUST	
SWED	

GP9521

DESIGN	SCALE	DRAWN BY	CK.	C.K.	FORD MOTOR CO.	GP9521
HOLLEY FULL		NOFFSINGER			DEA BORN, MICH	

12.55