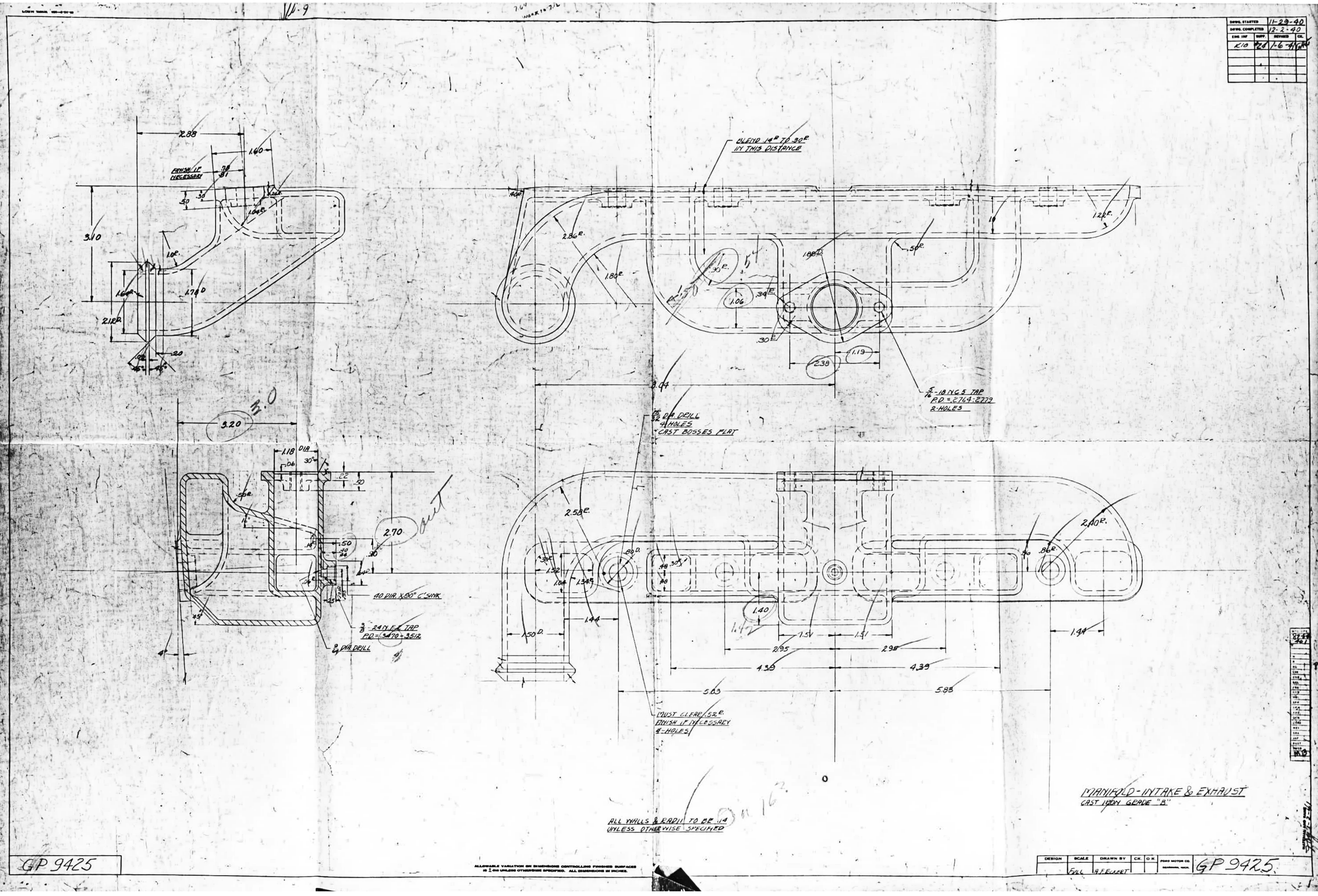

DRWG. STARTED 11-29-40
DRWG. COMPLETED 12-2-40
ENG. INF. SUPP. REVISED CK.
K10 #26 1-6-41
BLEND .14R TO .30R IN THIS DISTANCE
FINISH IF NECESSARY
5/16-18 NC5 TAP P.D.=.2764-.2779 2-HOLES
15/32 DIA. DRILL 4 HOLES CAST BOSSES FLAT
40 DIA. X 90° C'SINK
3/8-24 N.F.2 TAP P.D.=.3470-.3512
9/64 DIA. DRILL
MUST CLEAR .52R FINISH IF NECESSARY 4-HOLES
ALL WALLS & RADII TO BE .14 UNLESS OTHERWISE SPECIFIED
MANIFOLD-INTAKE & EXHAUST
CAST IRON GRADE "B"
GP 9425
ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES IS ± .010 UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.
DESIGN SCALE DRAWN BY CK. O.K.
FULL A.F. ECKERT
FORD MOTOR CO. DEARBORN, MICH.
GP 9425