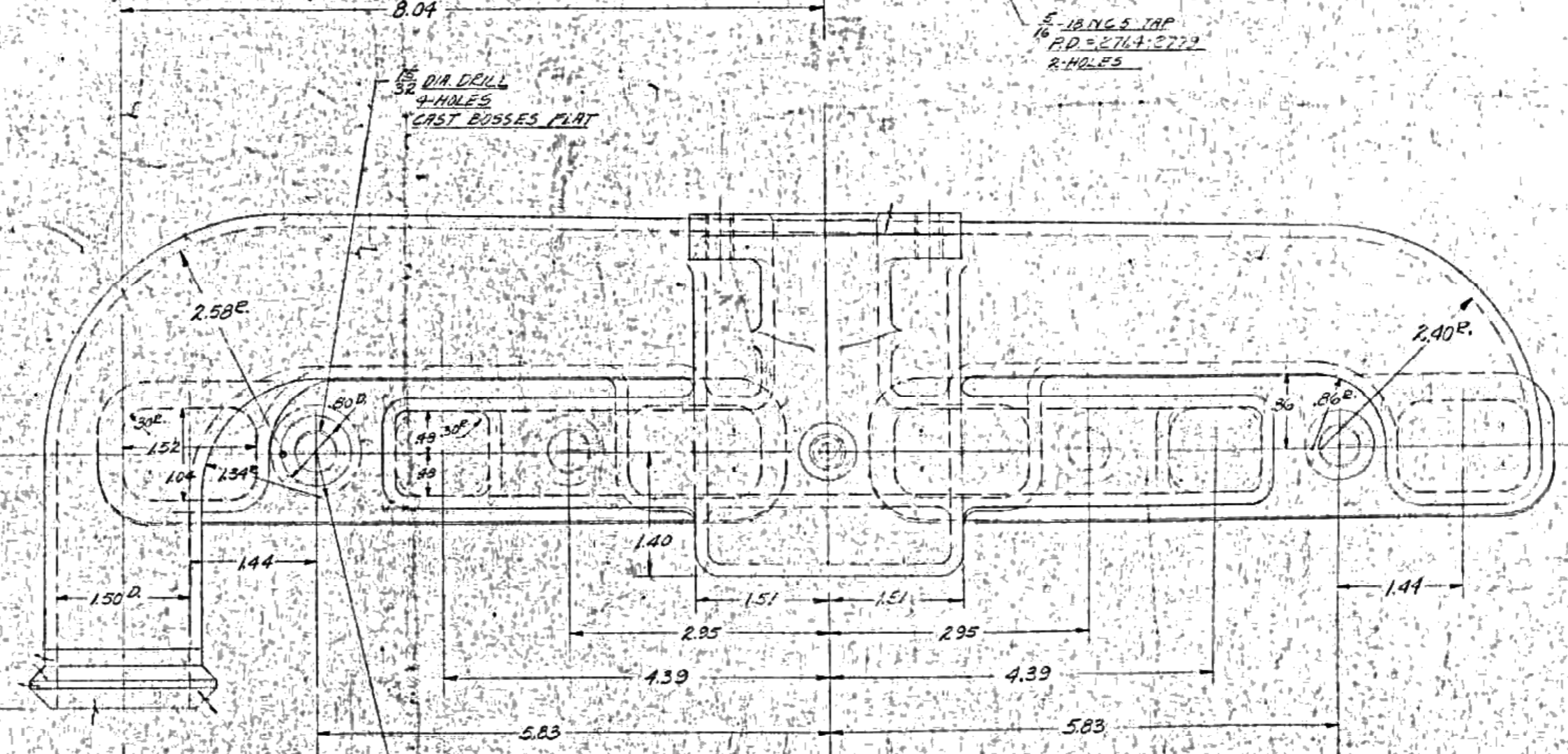
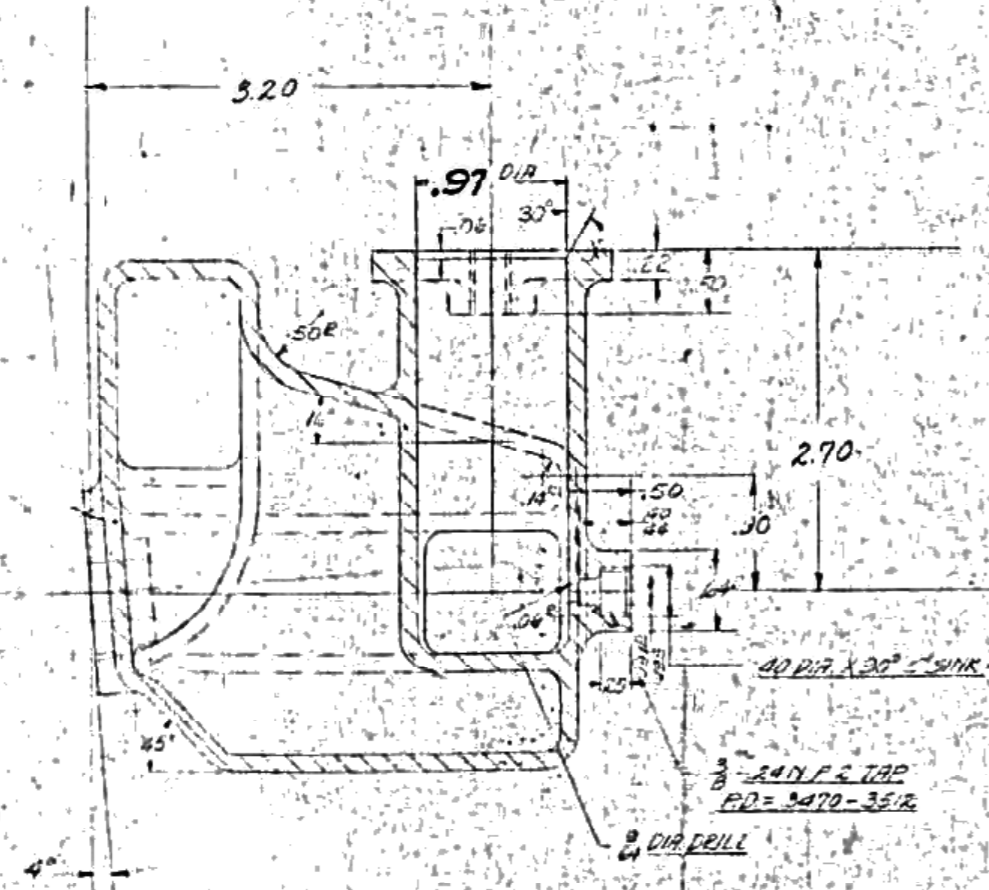
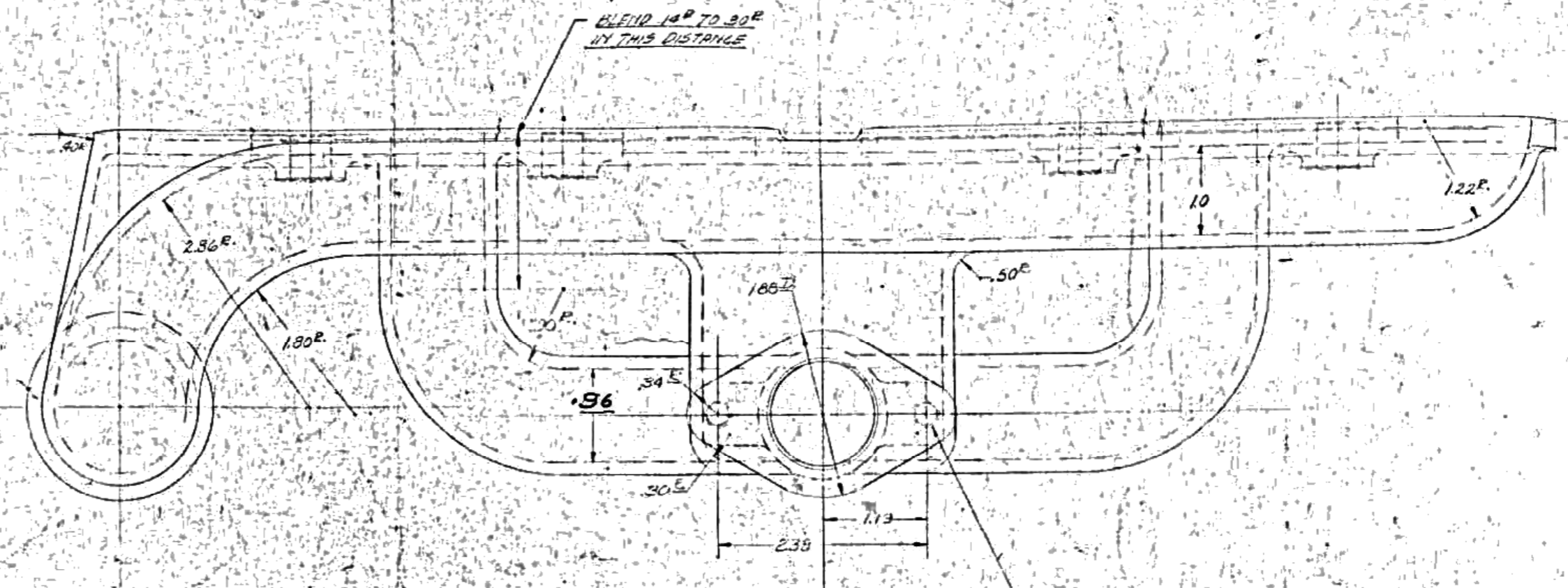
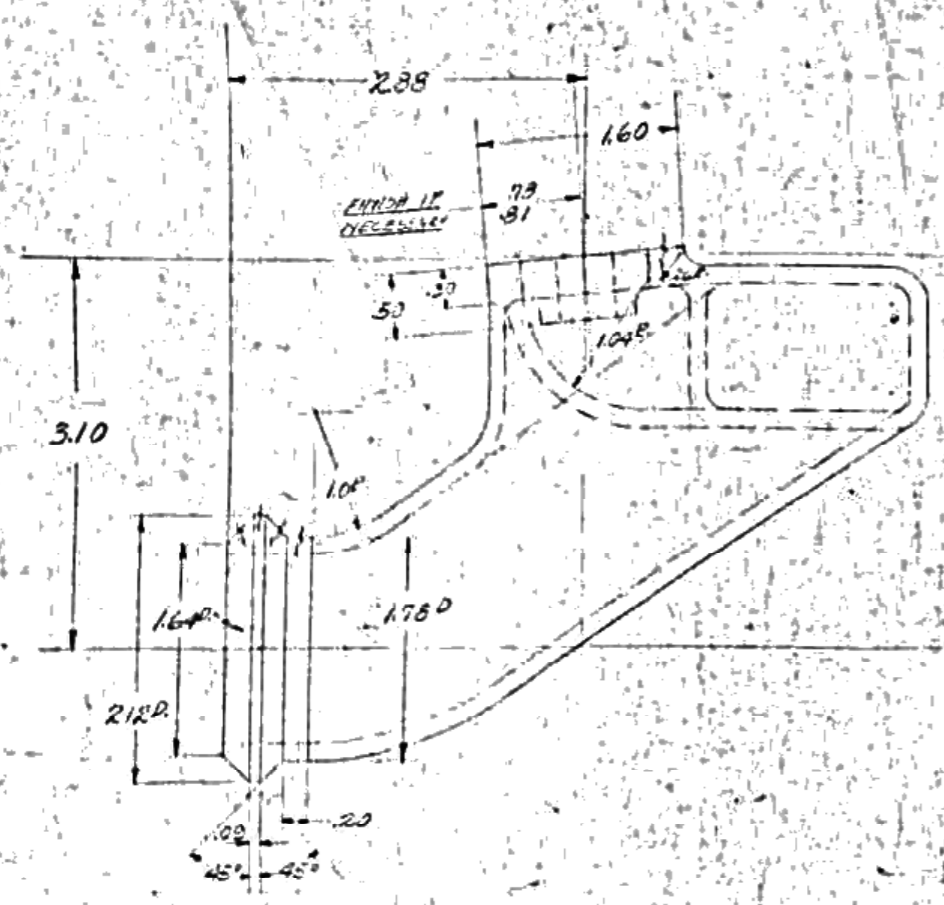


DESIGN STARTED	11-23-42			
DESIGN COMPLETED	12-21-42			
END OF	12-21-42			
REV.	NO.	DATE	BY	CHK.
1	1	11-23-42		



2-19-42
Alter Riser I.D. and intake passages Only.

Reason: For Cold Starting Tests

Furnished 2 machined castings

Resub. A. Williams
H-501

MANIFOLD-INTAKE & EXHAUST
CAST IRON GRADE "B"

ALL WALLS & RADIUS TO BE 1/8 UNLESS OTHERWISE SPECIFIED

ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES IS .010 UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.

GPX9425

DESIGN	SCALE	DRAWN BY	CK.	O.K.	DATE	BY	CHK.

SALES 252 SALES