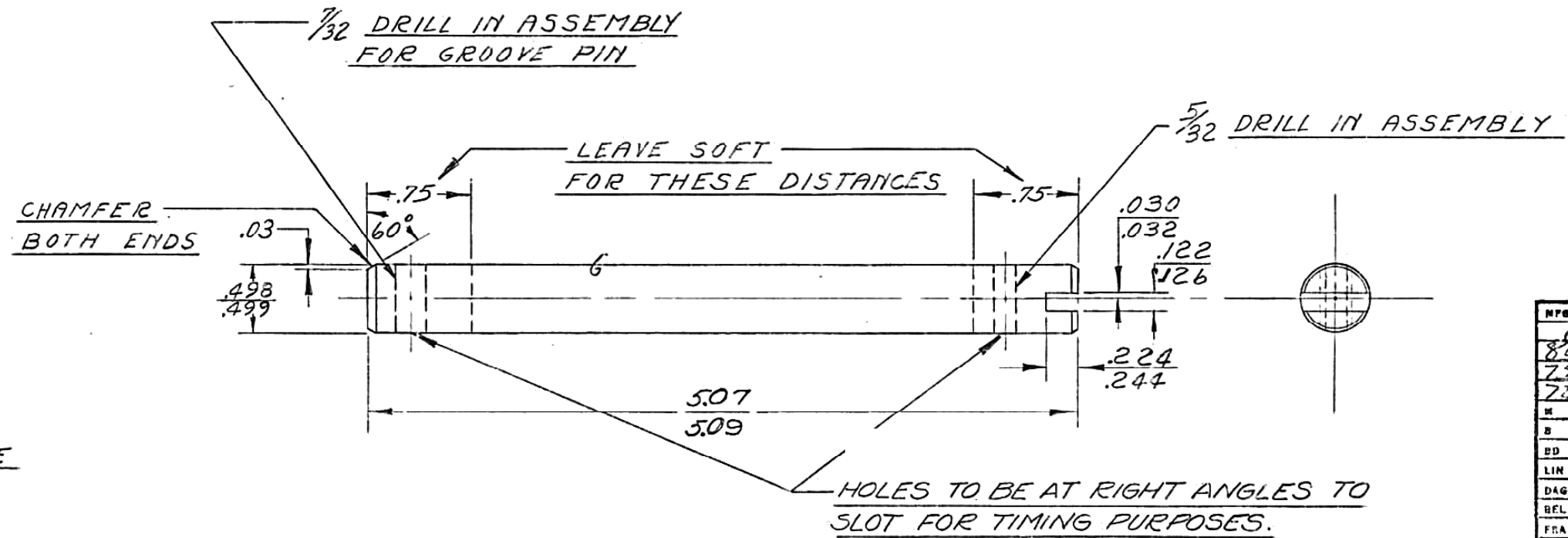


DRWG. STARTED	10-18-41		
DRWG. COMPLETED	10-18-41		
ENG. INF.	SUPP.	REVISED	CK.
L10 #	11	11-8-41	
L10	305	4-10-42	F.P.
L10 #	1352	9-8-43	H.L.



CARBURIZE 1700°F TO PRODUCE CASE .020-.030 AFTER GRINDING
QUENCH IN WATER FROM 1560°F EITHER DIRECT OR REHEAT

ROCKWELL "C" 60 MIN. ON BEARING DIA. AND "C" 20 MAX. ON ENDS.
CORE BRINELL HARDNESS 196 MAX. WHEN SUPPORTED .38 FROM EACH END AND LOAD IS APPLIED AT CENTER, SHAFT MUST BEND .06 WITHOUT COMPLETE FAILURE

FINISH ALL OVER

SHAFT-OIL PUMP
C.D. S.A.E. X-1015

NPS. DPT.	
	808
	751
	728
M	
B	
BD	
LIN	
DAG	
BEL	
FRA	
GER	
HOL	
SPN	
RUM	
ARG	
DEN	
COR	
MEX	
BFA	
JAP	
AUST	

PLACE LETTER  IN SCRIPT IN CONVENIENT PLACE

ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES IS ±.010 UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.

630386 (W)

DESIGN	SCALE	DRAWN BY	CK.	Q.P.	FORD MOTOR CO.	GPW-6609
	FULL	DICKINSON			DEARBORN, MICH.	

GPW-6609