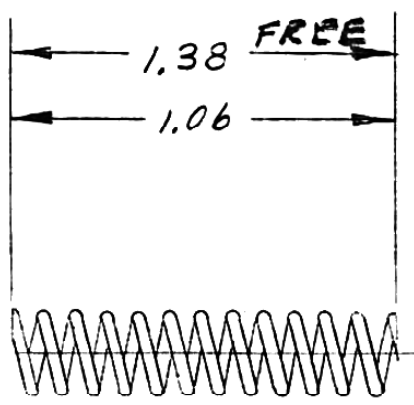


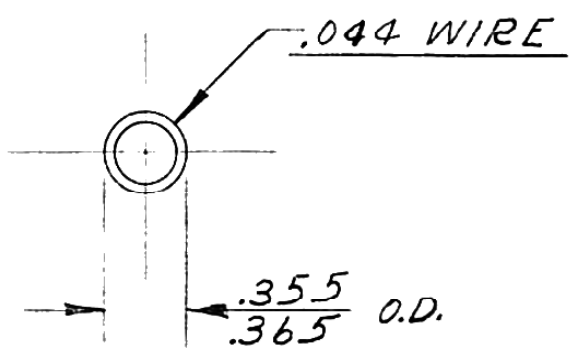
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ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES IS $\pm .010$ UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.

DRWG. STARTED	10-23-41		
DRWG. COMPLETED	10-23-41		
ENG. INF.	SUPP.	REVISED	CK.
L10#	13	11-18-41	



UNDER 5.5 - 6.5 LB. COMPRESSION



13 TURNS (11 ACTING)
WIND END SQUARE
& GRIND FLAT.

MFG. DPT.	1518
M	
B	
BD	
LIN	
DAG	
BEL	
FRA	
GER	
HOL	
SPN	
RUM	
ARG	
DEN	
CORK	
MEX	
BRA	
JAP	
AUST	
SWED	
	527

DRAW-600° F-30 MIN.
AFTER COILING

SPRING-OIL RELIEF PLUNGER

M-3197-OIL TEMPERED SPRING WIRE

(W) 356155

DESIGN	SCALE	DRAWN BY	CK.	O.K.	FORD MOTOR CO.
	FULL	DICKINSON	W/S		DEARBORN, MICH.

GPW-6654

MATERIAL AND NAME